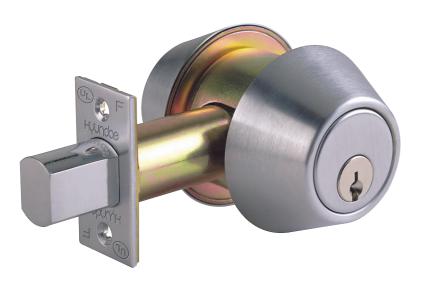


# **Deadbolt Series** An innovative new lockset.

Hyundae Metal is well known worldwide as a manufacturer of quality Door Locks.

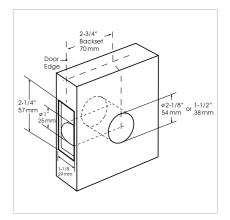
Hyundae

Hyundae's 250-series is the new industry-leading product. Designed to meet the demands of the toughest commercial applications, this series is also recommended for residential use. ANSI A156.5 Grade 2.



## **Door Preparation**

If weather-stripping, acoustical materials or silencers are used on the door or frame, care must be taken in the installation so that it will not interfere with the ease in which the deadbolt enters the strike.



Type 250 cutout  $\times$  D/B strike

HL-250 DBL SCR

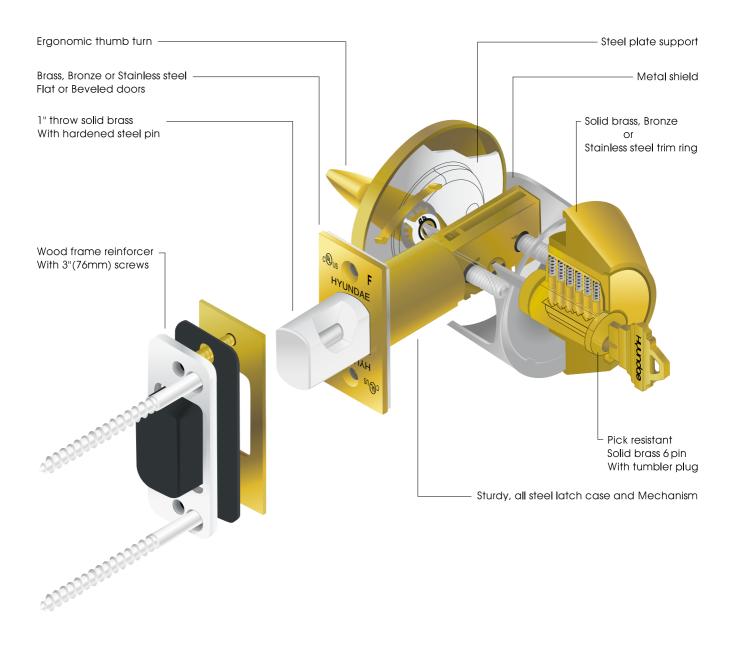
# **Specifications**

Applications	For commercial, institutional, industrial and residential uses	
Handing	Non-handed	
For Doors	$1^{3/_{8}"}$ to $1^{3/_{4}"}$ (35mm to 45mm) standard. $1^{3/_{4}"}$ to $2^{1/_{4}"}$ (45mm to 58mm) optional Consult factory for other door ranges	
Backset	2 <sup>3</sup> /4" (70mm) standard. 2 <sup>3</sup> /s" (60mm) optional	
Front	Brass, Bronze or Stainless steel ; $2^{1/4''} \times 1^{1/8''}$ Adjustable for Flat or Beveled doors $1/8''$ in $2''$	
Strike	Brass, Bronze or Stainless steel ; D/B strike standard D/B Radius, IC D/B, Small D/B strikes optional	
Deadbolt	Solid brass with hardened steel pin insert, 1" throw	
Keys	Two, Brass	
Cylinder	Brass, Schlage 6 pin keyway standard Weiser, Arrow, Lockwood C 4, Kwikset optional	
Masterkeying	Can be masterkeyed or grand masterkeyed. Construction key system available	
Finishes (US Code)	3, 4, 5A, 10, 10B, 11, 15,15A, 19, 26, 26D, 32D, 32	
Split Finishes	Outside finish specified first. Front & Strike finished to match inside trim unless otherwise specified	
UL/cUL	Listed for use on fire doors (3 Hour Rated)	

## Commercial & Residential Security Deadbolts Hundoe

JANSIGRADE 2 OLISTED

## **Cutaway View**



## **Performance Features**

1" solid brass with hardened steel pin resists sawing and kick-in attacks.

Exclusive wood frame reinforcer protects wood jamb against kick-in attacks. The reinforcer is concealed under the strike and is anchored to the jamb by two 3" (76mm) screws.

Rotating deadbolt trim ring of solid brass, bronze or stainless steel resists wrenching or prying of the cylinder unit.

Large inside thumb turn makes it easy to throw and retract the deadbolt.

Metal shield protects bolt from attack through the door.

JANSI GRADE 2 OLISTED

## **Functions**

#### HL-250 SGL PB



Single - Deadbolt by key from outside and by thumb turn from inside. Classroom - Deadbolt by key from outside.

Inside thumb turn retracts bolt, but will not throw it.

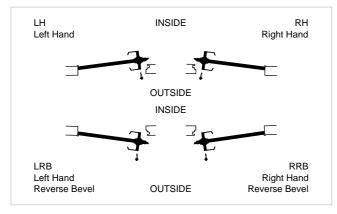
#### HL-250 DBL SCR



Double - Deadbolt by key either side. Use only on rooms with more than one exit.

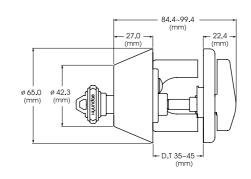
## **Door Handing**

Hand information is necessary to ensure proper finish of latchbolt and strike for locks ordered that are to be installed on reverse bevel doors. Follow the diagram to correctly determine the hand of the door.

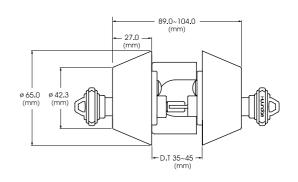


#### **Dimensions**

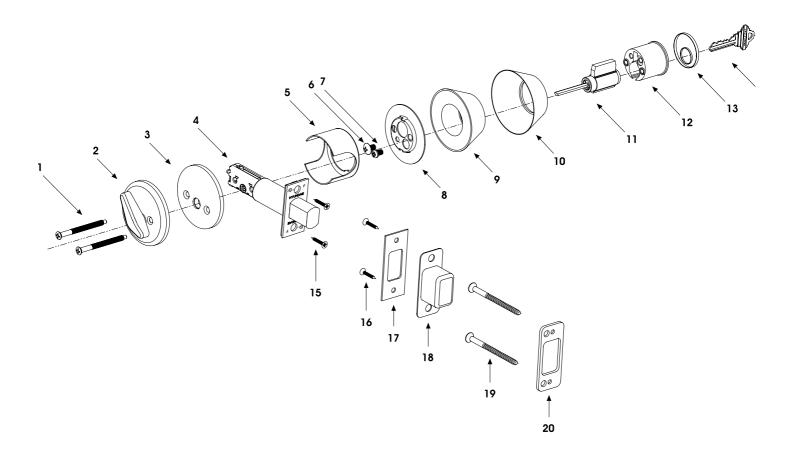
#### Single / Classroom



Double



## **Exploded View Drawing**



#### Parts List

- 1 Body Screws
- 2 Plate(In)
- 3 Plate Support
- 4 Deadbolt Latch
- 5 Metal Shield
- 6 Mounting Plate Screw
- 7 Key Cylinder Screw
- 8 Mounting Plate
- 9 Cover Support
- 10 Cylinder Cover

- 11 Key Cylinder
- 12 Key Cylinder Case
- 13 Cover
- 14 Key
- 15 Deadbolt Screws
- 16 Strike Screws
- 17 Strike
- 18 Dust Box
- 19 Wood Frame Reinforcer Screws
- 20 Wood Frame Reinforcer

Commercial & Residential Security Deadbolts Hundoe

JANSI GRADE 2 OLISTED

#### Latches

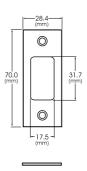
To order latches separately, specify Part No. × Finish

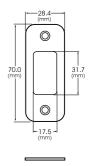
Backset	Descriptions (Square Corner standard)	Part Number		
2 <sup>3</sup> / <sub>8</sub> " (60mm)	1 <sup>1</sup> /8" (29mm) × 2 <sup>1</sup> /4" (57mm)	WD / 60		
2 <sup>3</sup> /4″ (70mm)	1 <sup>1</sup> /8" (29mm) × 2 <sup>1</sup> /4" (57mm)	WD / 70		
Round Corner Latches optional				

## Strikes

## No. D/B strike(standard)

## No. D/B Radius strike

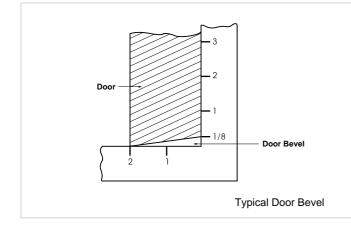




Square Corner DeadboltNo. IC D/B strikeNo. Small D/B strikeImage: Corner DeadboltImage: Cor

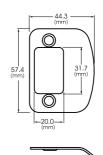
#### **Door Bevel**

The edge of a door is beveled on the side opposite the hinges to provide clearance for the swing of a snug fit. The standard bevel is  $1/\epsilon^{"}$  for each 2" of door thickness.



No. U204 Full-lip Strike

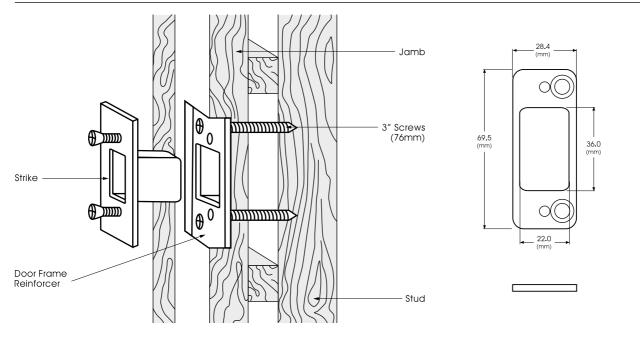
#### **Dust Box**





JANSIGRADE 2 OLISTED

## **Wood Frame Reinforcer**



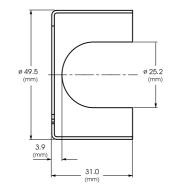
The HL-250 series deadbolt locks are furnished standard with the wood frame reinforcer.

This unit significantly strengthens a wood jamb against "kick-in" attack and greatly increases the security effectiveness of the lock.

The reinforcer is concealed under the strike and is anchored to the jamb with two 3" (76mm) long screws.

## **Metal Shield**

It should be used for 21/8" (54mm) door hole, not for 11/2" (38mm)



## **Finishes**

HD CODE	DESCRIPTIONS	US CODE	BHMA
РВ	Polished Brass	3	605
SB	Satin Brass	4	606
AB	Antique Brass	5A	610
SBZ	Satin Bronze	10	612
OBZ	Oxidized Bronze, Oil Rubbed	10B	613
AC	Antique Copper	11	616
SN	Satin Nickel Plated	15	619
AN	Antique Nickel Plated	15A	620
EB	Ebony Brass	19	622
PCR	Polished Chromium Plated	26	625
SCR	Satin Chromium Plated	26D	626
SS	Satin Stainless Steel	32D	630
PS	Polished Stainless Steel	32	629
Custom colors available, consult factory. (Specify quantity, functions and US finish.)			

# **How To Order**

Hyundae Line	HL
Model	250
Function	DBL
Finish	SCR
Backset	WD / 70
Q'ty	100

Sample :

HL-250 DBL SCR WD/70-100 sets



Main Factory : #720, Daecheon-dong, Dalseo-gu, Daegu, Korea. Tel No. : 82-53-586-9719, 82-53-589-9840~3 Fax No. : 82-53-587-5890 Http://www.hyundaelock.com E-mail : hyundaelock@hyundaelock.com